



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4405-1
Job Sheet 167438



Part No: D4405-1

Job Qty: 10 ea

Part Name: Eye And Fork Swivel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Note: DWG REV A IPP rev A 11.05.24 new issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/10/17	0.00	0.00	Start Up Stores/Pkg1		
100	Purchasing	10 pcs		11/10/17	0.00	0.00	Purchasing		
110	Packaging	10 pcs		11/10/17	0.00	0.00	Packaging2		
120	QC	10 pcs		11/10/17	0.00	0.00	QC6		
130	Packaging	10 pcs		11/10/17	0.00	0.00	Packaging3		
140	QC21-SA	10 Ea		11/10/17	0.00	0.00	QC21		

NOV 16 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	30365T35	10	0	0	0

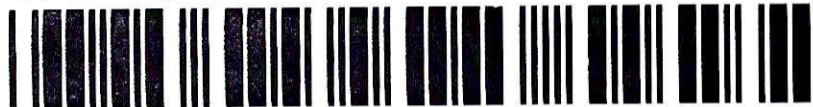
Part Specifications

Specifications could not be found.

DART
AEROSPACE
S010340

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Eye And Fork Swivel

PART NO: D4405-1

Revision:

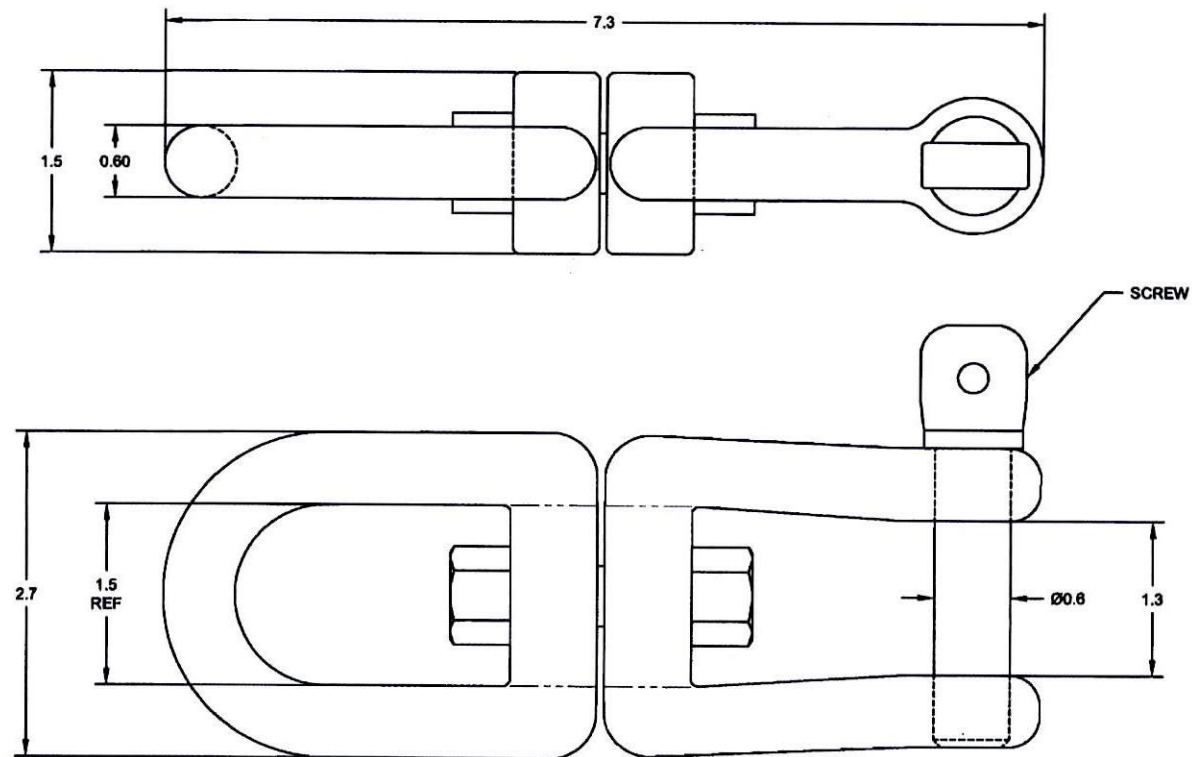
Operation: Purchasing

Change No:

Mfg Date: 11/15/17

Job No: 167438

SPECIFICATION CONTROL DRAWING



RELEASED
2011-05-19

D4405-1 EYE AND FORK SWIVEL

NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.0 lbs APPROX
- 8) PREFERRED SUPPLIER McMASTER CARR PART NUMBER 30365T35
- 9) THIS PART IS NOT AIRWORTHY

A		NEW ISSUE		AJS	11.05.18
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D4405	SHEET 1 OF 1		
APPROVED		TITLE	SCALE		
DE APPR.	N/A	EYE AND FORK SWIVEL - S.C.D	NTS		
DATE	11.05.18	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038329

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
14	2044T67	-	Tube Ø0.93 receive ea		Firmed	11/14/17	50 Ea	0 Ea	50 Ea	\$0.2354/Ea	\$11.77
15	2044T46	-	Cap Ø1.09 receive ea		Firmed	11/14/17	8 Ea	0 Ea	8 Ea	\$2.25/Ea	\$18.00
16	2044T47	-	Tube Ø1.09 receive ea		Firmed	11/14/17	10 Ea	0 Ea	10 Ea	\$2.42/Ea	\$24.20
17	7271T32	-	Sponge receive ea		Firmed	11/14/17	3 Ea	0 Ea	3 Ea	\$10.53/Ea	\$31.59
18	MPTFES0.040	-	Polytetrafluoroethylene Molded Sheet McMaster p/n: 8545K12 1 pcs of 6" x 6"		Firmed	11/14/17	1 sf	0 sf	1 sf	\$8.11/sf	\$8.11
19	85015A65	-	Spring Plunger receive ea		Firmed	11/14/17	4 Ea	0 Ea	4 Ea	\$6.43/Ea	\$25.72
20	99067A121	-	Threaded Rod receive ft		Firmed	11/14/17	4 ft	0 ft	4 ft	\$0.9525/ft	\$3.81
21	90251A161	-	Set Screw w/Nylon Patch M4 x 0.7 x 8mm receive ea		Firmed	11/14/17	25 Ea	0 Ea	25 Ea	\$0.5312/Ea	\$13.28
22	91585A384	-	Dowel Pin M3 x 18mm receive ea		Firmed	11/14/17	50 Ea	0 Ea	50 Ea	\$0.2484/Ea	\$12.42
23	1274T42	-	Dowel Pin receive ft 2 length of 3 ft		Firmed	11/14/17	6 ft	0 ft	6 ft	\$1.3366/ft	\$8.02
24	30365T35	-	Swivel Eye & Fork receive pcs		Firmed	11/14/17	10 Ea	0 Ea	10 Ea	\$74.03/Ea	\$740.30

Grand Total: \$1,906.97

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/10/17 12:45 PM dart.lavoie.chantal



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
P0038329
Order Placed By
Chantal Lavoie

McMaster-Carr Number
3317294-03

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11/10/2017

Line	Product	Ordered	Shipped
2	5267T25 Chemical-Resistant Viton Fluoroelastomer O-Ring, Brown, 1/16 Fractional Width, Dash Number 014, Packs of 100	1 Pack	1
3	9263K642 Chemical-Resistant Viton Fluoroelastomer O-Ring, 1.9 mm Wide, 7.8 mm ID, Packs of 10	2 Packs	2
4	9263K173 Chemical-Resistant Viton Fluoroelastomer O-Ring, 2 mm Wide, 9 mm ID, Packs of 25	1 Pack	1
5	4464T531 Oil-Resistant Mil. Spec. Buna-N O-Ring, 3/32 Fractional Width, Dash No. 108, -65 Degree to 155 Degree F, Packs of 50	1 Pack	1
6	91985A131 Twist-on Internal Retaining Ring, Steel, for 5/8" ID, Packs of 25	1 Pack	1
7	2290K2 Antiseize Lubricant Tape with Nickel, 1/2" Wide, 50 Feet Long Roll	3 Each	3
9	92198A111 18-8 Stainless Steel Hex Head Screw, 1/4"-28 Thread Size, 1-1/2" Long, Partially Threaded, Packs of 25	1 Pack	1
10	51495K116 Nickel-Plated Brass Push-to-Connect Tube Fitting for Air, Straight Connector, for 1/2" Tube OD	10 Each	10
11	8486A94 Press-Fit Drill Bushing, 12mm ID, 18mm OD, 12mm Long	6 Each	6
12	84735K117 Flexible Vinyl High-Temperature Push-on Round Caps for 1"-1-1/16" OD, 1-1/2" Inside Height, Packs of 50	1 Pack	1
13	2044T66 End Caps for 0.93" ID Round Cut-to-Length Shipping Tube, Packs of 50	1 Pack	1
14	2044T67 End Caps for 1.09" ID Round Cut-to-Length Shipping Tube, Packs of 50	1 Pack	1
17	7271T32 Super-Absorbent Sponge, 6-3/4" Long x 3" Wide	3 Each	3
18	8545K12 Sheets Made From Teflon PTFE, White, 0.039" Thick, 6" Wide, 6" Long	1 Each	1
19	85015A65 18-8 Stainless Steel Slotted Ball-Nose Spring Plunger with 440C Stainless Steel Nose, M4x0.7, 0.9-2.3 lb. Force, with Thread Lock	4 Each	4
20	99067A124 Medium-Strength Threaded Rod, Class 8.8 Zinc-Plated Steel, M10 x 1.5 mm Thread, 100 mm Long	1 Each	1
21	90251A161 Thread-Locking Cup-Point Set Screws, 18-8 Stainless Steel, M4 x 0.7 mm Thread, 8 mm Long, Packs of 25	1 Pack	1
22	91585A384 18-8 Stainless Steel Dowel Pin, 3mm Diameter, 18mm Long, Packs of 50	1 Pack	1
24	30365T35 Eye-to-Clevis Swivel - Not for Lifting, 316 Stainless Steel, 5-3/4" Long	10 Each	7



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

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Canada

Purchase Order
PO038329
Order Placed By
Chantal Lavoie

Page 1 of 2
11/10/2017

McMaster-Carr Number
3317294-02

Line	Product	Ordered	Shipped
24	30365T35 Eye-to-Clevis Swivel - Not for Lifting, 316 Stainless Steel, 5-3/4" Long	10 Each	3

SP-11-14

Shipped separately from our Cleveland warehouse on 11/10

1	8740K75 PVC Bar, 1" Thick, 4" Wide, 4' Length	4 Feet	4
2	5267T25 Chemical-Resistant Viton Fluoroelastomer O-Ring, Brown, 1/16 Fractional Width, Dash Number 014	1 Pack	1
3	9263K642 Chemical-Resistant Viton Fluoroelastomer O-Ring, 1.9 mm Wide, 7.8 mm ID	2 Packs	2
4	9263K173 Chemical-Resistant Viton Fluoroelastomer O-Ring, 2 mm Wide, 9 mm ID	1 Pack	1
5	4464T531 Oil-Resistant Mil. Spec. Buna-N O-Ring, 3/32 Fractional Width, Dash No. 108, -65 Degree to 155 Degree F	1 Pack	1
6	91985A131 Twist-on Internal Retaining Ring, Steel, for 5/8" ID	1 Pack	1
7	2290K2 Antiseize Lubricant Tape with Nickel, 1/2" Wide, 50 Feet Long Roll	3 Each	3
9	92198A111 18-8 Stainless Steel Hex Head Screw, 1/4"-28 Thread Size, 1-1/2" Long, Partially Threaded	1 Pack	1
10	51495K116 Nickel-Plated Brass Push-to-Connect Tube Fitting for Air, Straight Connector, for 1/2" Tube OD	10 Each	10
11	8486A94 Press-Fit Drill Bushing, 12mm ID, 18mm OD, 12mm Long	6 Each	6
12	84735K117 Flexible Vinyl High-Temperature Push-on Round Caps for 1"-1-1/16" OD, 1-1/2" Inside Height	1 Pack	1
13	2044T66 End Caps for 0.93" ID Round Cut-to-Length Shipping Tube	1 Pack	1